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MONTAGE HOTELS & RESORTS UNVEILS FINAL 15-YEAR ANNIVERSARY OFFERINGS

Two final over-the-top packages revealed: Reel in a “A Fly-Fishing Expedition to Remember” at Montage Deer Valley or settle into “A Place to Create Forever Memories” at Montage Palmetto Bluff

ORANGE COUNTY, CALIF. (September 7, 2018) – Montage Hotels & Resorts has unveiled the final two experiences to celebrate the brand’s 15-year anniversary. Travelers now have the opportunity to take part in the ultimate fly-fishing trip on the Blue Ribbon Rivers of the Mountain West with “A Fly-Fishing Expedition to Remember” at Montage Deer Valley. In addition, Montage Residences Palmetto Bluff proudly presents, “A Place to Create Forever Memories” package for those seeking the ultimate Lowcountry lifestyle. This exclusive private residence will come fully appointed with commissioned artwork by West Fraser, a sommelier curated wine collection, custom golf, fishing and other sporting equipment and much more to enjoy in the comfort of your home and throughout the Palmetto Bluff community. You will easily get to and from your home with a Wheels Up private jet membership - to maximize every memory making moment.

The “Remembering 15 Years of Montage” Experiences include:

A Fly-Fishing Expedition to Remember – Montage Deer Valley unveils a once-in-a-lifetime fly-fishing experience on the Blue Ribbon Rivers of the Mountain West. Up to four guests will enjoy a three-night stay in the resort’s exclusive Summit View Four-Bedroom Penthouse with panoramic views of stunning mountain trails and alpine valleys. This Montage Expedition includes two full days of fly-fishing with the resort’s head guide and fishing the destination’s waters where trout (Rainbows, Browns and Cutthroats) are plentiful. Day one begins with putting together a bespoke custom Orvis fitting complete with the finest rods, reels, waders, boots, and tackle, followed by a private Montage Expedition flight personalized based on the time of year to southern Utah, Wyoming or Montana for the day. Guests will float the river throughout the day, breaking for a gourmet lunch prepared by the resort’s expert culinary team. After a private flight back to Montage Deer Valley, guests will experience an intimate, three-course chef dinner in their suite. Day two consists of wading in one of the nearby rivers, Provo or Weber River, and returning to a six-pound half-rack Epic Roast and local trout pairing dinner in Apex Steak. The journey comes to an end with an American classic: a

private Bourbon and S'mores tasting around an outdoor fire. Experience the "Fly-Fishing Expedition to Remember" starting at \$40,000. *Price may vary depending on time of year and location selected for fly-fishing expedition. Must be reserved 60 days in advance.*

A Place to Create Forever Memories – For those seeking the ultimate outdoor recreation lifestyle, Montage Residences Palmetto Bluff is proud to offer the opportunity for only one family to make themselves at home in a private 2,900 square-foot cottage residence; featuring three-bedrooms, three-and-half baths, expansive kitchen, an intimate Carolina room and spacious outdoor living. Inspired by Southern architecture, this comfortably designed home will include commissioned artwork by American plein air artist, West Fraser, individually styled interior design by acclaimed Bassman Blaine Home and a sommelier-curated twenty-one bottle wine collection. Save room in your garage for a golf cart with roof rack, two Pedego Electric Bikes, a Bic Stand Up Paddleboard, a Hobie Kayak, fishing equipment and tennis gear (and six private lessons for two) and don't forget your Brunswick bowling ball and equipment for evenings at Boundary bowling and game room. For the avid golfer, enjoy membership to the May River Golf Club, fully customized equipment from the TaylorMade Kingdom Experience, including exclusive 3D Motion Capture Fitting and Analysis. Also included for the outdoor enthusiast is a one-year Palmetto Bluff Shooting Club membership with equipment, a one-year membership at The Boat Club at Wilson Landing, and a Wild Boar Hunt accompanied by the Palmetto Bluff Conservancy for up to four people. Relax and enjoy access to all of the services and amenities of Montage Palmetto Bluff as well as monthly Spa and Salon treatments at Spa Montage Palmetto Bluff for one year. Membership and ownership dues for one-year are included as well as 50 nights in a Montage Suite at Montage Palmetto Bluff for you to create lasting memories with friends and family. Entertain with curated experiences for a party of 20 at a private catered oyster roast at Moreland Landing and an intimate Grace Yacht Cruise including local cuisine and libations onboard. Immerse yourself in Palmetto Bluff's exclusive signature gatherings with four tickets to Music to Your Mouth and Field and Fire. Finally, you can return home again and again via private aviation with your Wheels Up private membership. "A Place to Create Forever Memories" is available for \$2.75 million. *Limited to one buyer.*

Montage Hotels & Resorts will continue to offer the **"Sweet 15"** special room package to celebrate the anniversary. The "Sweet 15" package offers 15 percent savings on the best available rates at Montage Hotels & Resorts along with an exclusive anniversary logoed gift. Available for purchase now until – November 15, for stays through December 31, 2018. For reservations, please visit www.montagehotels.com. *This is a fully prepaid offer subject to availability and is fully non-refundable, changeable or cancelable. Other restrictions may apply.*

Throughout 2018, Montage Hotels & Resorts has announced specialized experiences available for a limited-time only. The brand encourages past, present and future guests to join in the excitement of the 15-year anniversary by following @montagehotels and sharing their favorite Montage Memories on social media using #MontageMemory15.

To book any of the 15-year celebrations at Montage Hotels & Resorts properties, email the 15th Anniversary Concierge at montage15@montage.com.

For a link to images, [click here](#).

For all "Remembering 15 Years of Montage" Experiences, [click here](#).

For more information on Montage Hotels & Resorts, please visit www.montagehotels.com.

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About Montage Hotels & Resorts

Montage Hotels & Resorts is the ultra-luxury hospitality management company founded by Alan J. Fuerstman. Designed to serve the affluent and discerning traveler and homeowner, the company features an artistic collection of distinctive hotels, resorts and residences. Each Montage property offers comfortable elegance, a unique sense of place and spirit, impeccable hospitality and memorable culinary, spa and lifestyle experiences. The portfolio of hotels, resorts and residences includes: [Montage Laguna Beach](#), [Montage Beverly Hills](#), [Montage Deer Valley](#), [Montage Kapalua Bay](#), [Montage Palmetto Bluff](#), and [Montage Los Cabos](#), with Montage La Quinta and [Montage Healdsburg](#) both opening in 2020. Montage Hotels & Resorts is a member of Preferred Hotels & Resorts. For more information, follow [@montagehotels](#) or visit www.montagehotels.com.

Disclaimer Terms and Conditions

Terms and Conditions Apply. The non-real estate items purchased and services offered described herein (the “Products and Services”) are non-transferable. Without prior notice, Montage Hotels & Resorts, LLC reserves the right, in its sole discretion to modify or replace Products and Services with similar or like Product and Services at any time. Montage Hotels & Resorts, LLC is not affiliated with West Fraser, Bassman Blaine Home, Pedego Electric Bikes, Bic SUP, Hobie, Brunswick, TaylorMade, or Wheels Up and all information put forward herein is for general information purposes only. Montage Hotels & Resorts, LLC makes no representations or warranties of any kind, express or implied, about the completeness, accuracy, reliability, suitability or availability with respect to the Products and Services contained herein for any purpose.

Products and Services, including, but not limited to, memberships, hotel room nights, lessons and spa treatments are based on availability and cannot be combined with other promotional offers. Blackout dates for hotel stays may apply. All Montage Hotels and Spa Montage services must be booked through the Montage reservation systems and adhere to all standard policies. Montage affiliated membership offerings will proceed in accordance to existing policies and bound by terms and conditions set forth through separate agreements.

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Residential Unit inventory is based on availability and will be procured and agreed upon under separate agreement. The procurement of Products and Services is separate and in no way tied to the sale of the Residential Unit.